



| ١ | DESIGN   |      | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |              |  |
|---|----------|------|----------|--|--------------|--|
| / | CHECK    | (ED/ | APPROVED | DRAWING NO.                                    | REV. C       |  |
|   |          | 111  | #        | D2198  | SHEET 1 OF 1 |  |
|   | DATE     |      |          | TITLE  | SCALE        |  |
|   | 03.05.28 |      | BRACKET  | 1:2  |              |  |
|   | В        |      | 93.10.05 | REDESIGN                                       |              |  |
|   |          |      |          |  |              |  |

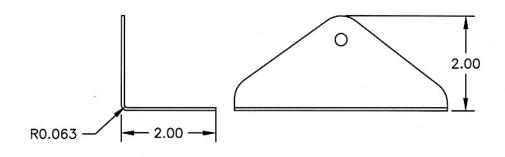
REDRAW

03.05.28



|                         | 4.500<br>0 4.125                    |              |
|-------------------------|-------------------------------------|--------------|
| 00.257                  | — 3.500<br>— 3.188                  |              |
|                         | 00.203 (TYP 5 PLACES)               |              |
| 2.250                   | 02.250                              | D2198-1      |
|                         | Q 1.313                             | FLAT PATTERN |
|                         | 1.000<br>R0.50                      |              |
|                         | 0.375 (TYP ALL CORNERS)<br>.— 0.000 |              |
|                         |                                     |              |
| 3.890<br>3.390<br>2.390 | 0.375<br>0.375<br>0.000             |              |
| 5. v. v.                | 0.0                                 |              |

C



D2198-1 BRACKET BEND DETAIL

## D2198-1

- 1) MATERIAL: AISI 304/316 S.S. 0.064" THICK (M304S16GA)
  2) FINISH: POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHÈS
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

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